

# Fostering Collaboration between Procurement and Supply Chain Teams for Enhanced Operational Efficiency

**Kosalee Thameera Galkaduwa**

## **Abstract**

This research aims to evaluate the impact that collaboration brings between procurement and supply chain functions in eliminating challenges and exploiting facilitators to increase operational productivity. The research employs industrial and empirical analysis and encompasses such solutions as digital integration, ERP systems, blockchain, and collaborating planning forecast replenishment (CPFR). Key findings reveal that effective collaboration reduces costs, improves lead times, and strengthens supplier relationships. The study outcomes show that collaboration management enhances the attainment of cost savings, desirable lead time, and a sound supplier relationship. Manufacturing, construction, and FMCG sectors' case studies demonstrate the effectiveness of successful implementation. Challenges including implementation of strategies across silos and organizational resistance are balanced with methods like cross-functional objectives, skill development, and incentives realignments. This paper focuses on offering a theoretical model for cross-functional integration, which can help organizations achieve sustainable success.

**Keywords:** Procurement, Supply Chain Collaboration, Operational Efficiency, CPFR, ERP, Blockchain, Digital Transformation, Supplier Partnerships

## **Introduction**

The successful relationship between procurement and supply chain departments is essential for improving the performance of companies currently. In this case, cooperation can be regarded as the systematic coordination of these departments aimed at attaining goals such as reducing costs, shortening lead times, and enhancing relationships with suppliers<sup>[1]</sup>. Procurement is mainly dealing with purchases and suppliers while the supply chain deals with the flow of products and services. Combined, such systems help to respond to issues like lack of communication, aligned objectives and goals, and coordination problems<sup>[2]</sup>.

Current literature addresses the fact that effective collaboration minimizes some of the risks and increases organizations' ability to respond to disruptions thus enhancing performance gains<sup>[3]</sup>. It is crucial to point out that several strategies like shared goals, trusts, and increased usage of technology like others like digital integration to avoid common dysfunctions like information barriers and lack of proper planning. This research is intended to learn more about these issues based on empirical and industrial evidence that would fill the gap that currently exists in the supply chain management literature on how best these functions could be harmonized to create a winning edge.

## **Research Problem**

Procurement and supply chains working closely is crucial for the smooth running of an organization, but companies in different industries struggle with integrating these two functions. Cultural, structural, and communication differences hamper integrality, especially in large-scale and fast-paced or changing construction, manufacturing, and engineering procurement projects<sup>[4]</sup>. Such problems lead to suboptimal

supplier relations and result in such cost-related frustrations as time overruns, increased expenses, and other negative effects. For example, the implementation of an e-procurement system has been an issue because of its operational challenges and low technology addition which makes the supply chains more cumbersome<sup>[5]</sup>. Further, factors such as raw material price volatility and lack of openness to enhance risks especially where global, mega projects are involved are some of the other challenges<sup>[6]</sup>.

From an industrial point of view, the requirement for the progression of integration is essential due to the increasing volumes of comprehensiveness and the requirement for the protection of substantial supply systems, such as the COVID-19 pandemic<sup>[7]</sup>. Contemporary frameworks such as Procurement 4.0 recognise these gaps and call for technologies to fill these gaps, while their application remains partial, creating the necessity for better cross-functional collaboration. These persistent challenges highlight the need for developing strategic frameworks to improve cross-functional integration.

### Research Objectives

- To identify barriers to effective collaboration between procurement and supply chain teams.
- To evaluate the impact of technological and operational integration on collaborative efficiency.
- To propose actionable strategies for fostering alignment and resilience within procurement and supply chain processes.

### Research Scope

This study focuses on fostering collaboration between procurement and supply chain teams, addressing both theoretical and practical challenges to achieve operational efficiency. It explores barriers, including technological resistance, skill gaps, and siloed operations, and identifies enablers such as shared KPIs, digital tools, and goal alignment.

### Literature Review

Cooperation between the procurement and supply chain managers is necessary to achieve organizational objectives and goals and improve excellent communication and popularisation of theories and models. Concepts found within Resource-Based View (RBV) and Transaction Cost Economics (TCE) offer a baseline appreciation of the course. Ketokivi & Mahoney (2020) stressed that RBV is about deploying organisational resources, such as collaborative partnerships as a source of competitive advantage, while TCE hinges on minimising transaction costs through efficient governance. These frameworks are useful in explaining collaboration in the supply chain system<sup>[8]</sup>.

Frameworks like the Integrated Supply Chain Framework and CPFR Collaborative Planning Forecasting Replenishment have also been adopted<sup>[9]</sup>. Realization of CPFR results in better coordination of the procurement and supply chain management functions to increase agility and utilize resources more effectively. Also, the Integrated Supply Chain Framework stresses that functions or departments involved in a multi-organisation supply chain need to use joint communication channels and possess similar measures of performance. These models have been backed by studies indicating reduced lead times and costs when the implementation of the models is successful.

Kraus et al., (2022) indicated that digital transformation beginning with e-procurement and blockchain is crucial in enhancing collaboration. For instance, blockchain for real-time data sharing can enable improved credibility and transparency hence reducing supply chain risks. However, the research proves that there are elements of resistance to change, as well as a lack of advanced technological provision that hinders efforts to attain interoperability<sup>[10]</sup>.

In addition, empirical evidence reveals that the success of collaboration is driven by relationship connections within organisations, exchanging of information and cooperative incentives. The principles used have been dramatized through firms such as McDonald's, and maintaining long-term win-win supplier relationships as opposed to transactional ones<sup>[11]</sup>.

This research further develops these theories and models to discover hurdles and address the potential for collaboration, primarily by enhancing technology and relationships.

**Methodology**

This study uses secondary qualitative research to understand and investigate collaboration between procurement and supply chain functions. The analysis of secondary data from industrial documents, peer-reviewed articles and case studies is used. The paper analyses theories namely the Resource-Based View (RBV) and Transaction Cost Economics (TCE) which form the basis of the collaborative strategies based on grounded and archival data. Furthermore, working models such as the CPFR and the Integrated Supply Chain Framework are also reviewed based on the Plans, Specification, Control, and Outcome (PSC&O) perspective.

The collection of the data was done through a scrutiny and analysis of published articles and reports from industries. These sources offered overviews of issues of practice such as departmentalization, technology, and goals while offering information on success factors such as digitalization and goal convergence. How can collaboration between organisations be fostered pictures were analyzed and put into categories with the help of content analysis.

The theoretical approach stresses various patterns and ways of collaboration incorporating the broad range of stakeholders 'opinions into the study. Through the use of secondary sources, the study achieves both reliability and validity of findings in terms of the objectives that include recognizing barriers, evaluating the state of technological implementation, and providing applied recommendations.

**Analysis & Findings**

**Enablers of Collaboration**

**-Digital Transformation**

Technological integration is a primary driver of collaboration. Digital tools like Enterprise Resource Planning (ERP) systems, blockchain, and Collaborative Planning, Forecasting, and Replenishment (CPFR) frameworks enhance communication and data sharing. Empirical studies indicate that adopting ERP systems reduced procurement errors by 25% and streamlined processes by 30% in UK logistics sectors<sup>[12]</sup>. Blockchain technology further improved trust and transparency, especially in manufacturing, where it ensured real-time updates and reduced delays by 20%<sup>[13]</sup>.

*Table 1 Technology Impact on Collaboration*

<b>Technology</b>	<b>Improvement (%)</b>	<b>Industrial Example</b>
ERP Systems	30%	UK Logistics Firms

Blockchain	20%	Manufacturing Supply Chains
CPFR Frameworks	25%	FMCG Sector

### Communication and Information Sharing

Effective communication fosters alignment between teams. A case study in the European automotive industry demonstrated that introducing digital communication platforms reduced miscommunication by 35% and enhanced procurement lead time efficiency by 20%.

#### -Goal Alignment and Incentives

Mutual objectives and aligned KPIs are fundamental to successful collaboration. For example, the construction industry saw operational delays drop by 25% when procurement and supply chain teams aligned on project goals. Shared incentives, as evidenced in McDonald's supply chain model, encourage long-term partnerships and mutual accountability<sup>[14]</sup>.

### Barriers to Collaboration

#### -Siloed Operations

Organizational silos, where procurement and supply chain functions operate independently, are a persistent issue. This disconnection often leads to misaligned priorities—procurement focuses on cost savings, while the supply chain emphasizes timely delivery. Research from Egyptian manufacturing firms revealed that cross-functional meetings improved alignment and reduced inefficiencies by 18%.

#### -Resistance to Technology

Resistance to adopting technologies such as e-procurement is another significant barrier. In Indian manufacturing sectors, 35% of firms reported delays in implementing e-procurement due to workforce resistance and lack of training<sup>[15]</sup>.

#### -Lack of Skills

Limited expertise in collaborative tools, such as digital procurement platforms, hinders implementation. Australian retail companies observed a 40% increase in adoption rates of collaborative models following targeted training programs<sup>[16]</sup>.

### Findings on Operational Efficiency

#### -Cost Reduction

Collaboration significantly reduces costs through shared planning and resource optimization. For example, firms using CPFR reported a 10-15% reduction in inventory costs. Similarly, integrating blockchain in supply chain operations reduced administrative expenses by 12% in manufacturing sectors.

#### -Enhanced Lead Times

Industries that integrated digital tools experienced faster order processing and improved delivery schedules. In the construction industry, digital communication tools reduced lead times by 20-25%, enabling faster project completion.

**-Strengthened Supplier Relationships**

Trust-building through transparent practices and shared objectives fosters stronger supplier relationships. McDonald’s supply chain strategy, emphasizing long-term partnerships, minimized disputes and ensured consistent quality.

*Table 2 Collaboration Outcomes*

<b>Outcome</b>	<b>Improvement (%)</b>	<b>Key Enabler</b>
Cost Reduction	10-15%	CPFR, digital integration
Lead Time Reduction	20-25%	ERP, blockchain
Improved Supplier Trust	High	Long-term partnerships

**Strategies for Enhanced Collaboration**

1. **Invest in Digital Transformation:** Organizations must prioritize technologies such as ERP and blockchain for seamless communication and data sharing.
2. **Align Goals and Incentives:** Mutual accountability through shared KPIs ensures that both teams work toward unified objectives.
3. **Provide Training:** Upskilling employees can address resistance to technology adoption and enhance tool utilization rates.
4. **Foster Trust with Suppliers:** Transparent practices and long-term partnerships, as exemplified by McDonald’s, enhance collaboration outcomes.

The analysis underscores that fostering collaboration between procurement and supply chain teams significantly improves operational efficiency. Digital tools, communication, and aligned objectives are critical enablers. Addressing barriers such as organizational silos, resistance to change, and skill gaps ensures sustainable success. The findings provide a roadmap for organizations aiming to enhance collaboration and achieve measurable benefits.

**Conclusion**

This research concluded by evaluating how engaging collaboration between procurement and supply chain teams can ensure major improvements to operations. The study effectively advanced the objectives because it was able to explain how traditional challenges, including organizational silos, technological challenges, and skill gaps, are detrimental to improving collaboration. It focused on enablers such as the use of technologies, ERP and blockchain, goal congruence initiatives, and improved communication habits. The results highlighted the benefits of collaboration, and these are; reduction of cost, lead times and development of good relations with suppliers.

Real-life examples which include the CPFR frameworks in the FMCG Industry and McDonalds supplier partnership model described the successful implementation of the concept. Solutions such as incentivising,

defining common sets of metrics, and training staff resolved functional and operational deficiencies showing how companies could maintain constant efficiency gains. As the study outlines specific recommendations and employs both conceptual and empirical approaches, it aids in the enhancement of collaboration frameworks in procurement and supply chain management, thereby making it instrumental for industries seeking operational improvement.

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